FIG. 1

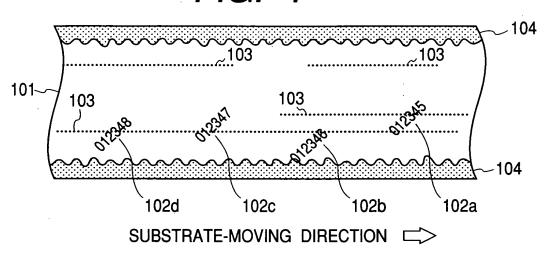
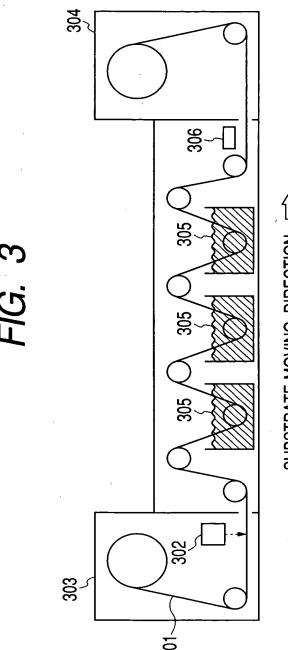


FIG. 2

MARK	READ RESULT		PROCESSING RESULT
:	:		:
102a	?12?45	SUPPLEMENTARY PROCESSING	012345
102b	?1234?		012346
102c	0??347		012347
102d	012?48		012348
:	<u>:</u>		:



SUBSTRATE-MOVING DIRECTION (

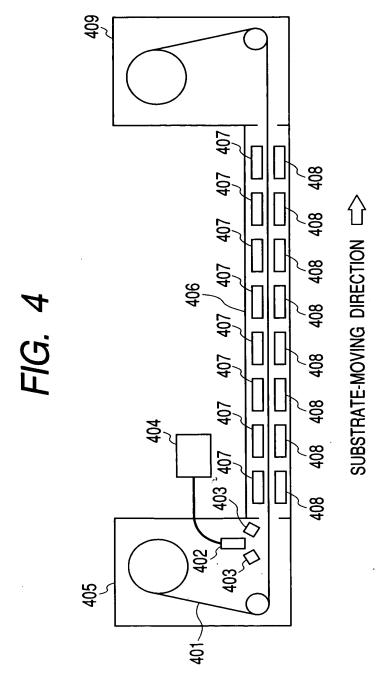


FIG. 5

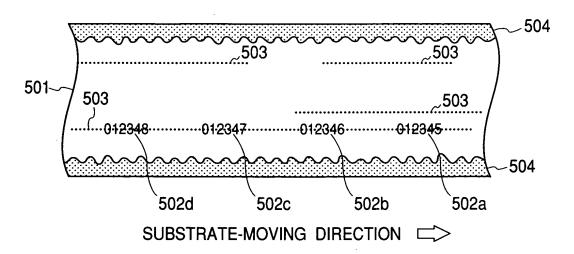
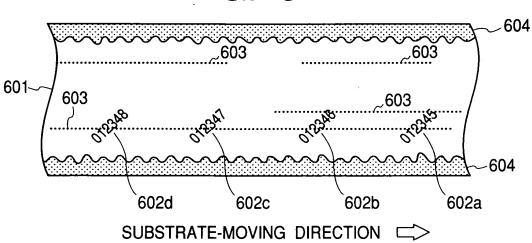


FIG. 6



AVAILABLE PORTION LEAD PORTION FRONT END FRONT ******* #01 Om FRONT END ₽ 100-# P #01 200m CUT INTO SHEETS #01 200m 200m 200m #01 200m #01 200m # E 300m 300m #01 300m 300m 300m #01 300m #01 300m 400m 400m #01 400m #01 400m #01 400m #00# #00# #01 400m 500m #01 500m #01 500m #01 500m #01 500m #01 500m # 60 F m #01 600m #01 600m #01 600m #01 600m #01 600m 700 m m #01 700m 700m 700m #01 700m #01 700m 700T T00m #01 800m #01 800m #01 800m #01 800m #01 800m 800 #04 #01 900m #01 900m #01 900m #01 900m #01 900m FRONT #000 m #01 1000m FRONT FRONT STEP (B) STEP (E) STEP (F) STEP (C) STEP (D) STEP (A)

FIG. 7

SUBSTRATE-MOVING DIRECTION LEAD PORTION FRONT FRONT END **₽** € FRONT END 100± # 6 F CUT INTO SHEETS #01 200m #01 200m #01 200m #01 200m 200m 200m #01 300m #01 300m #01 300m #01 300m #01 300m #01 400m # 6 # # # # # 400m 400m #01 400m #01 400m #6 #0 #0 50m 50m #01 500m #01 500m #01 500m #01 500m #01 500m F1G. 8 #02 :-300m :-.30gm ... #05 300m #01 600m #01 600m CUTTING / WELDING #02 400m::: #02 400m #02 400m #05 400m #01 700m #01 700m #02 500m #02 500m: #02 500m #02 500m #04 800m #04 800m #02 ... #02700m #02 600m : #02 :: : 600m:: #05 600m #01 900m #01 900m #02 700m #05 700m #02 700m #01 1000m 1000m m FRONT #02 800m FRONT FRONT STEP (B) STEP (E) STEP (F) STEP (D) STEP (A) STEP (C)

64.